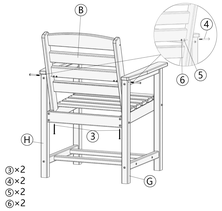
Assembly Instructions

If you need help or have damaged or missing parts, please email: **SERWALL@patioadirondack.com**

⚠ Caution: Please do not over-tighten bolts and screws during assembly.



STEP 5
Assembly "Backrest (B)" to the chair frame. Attach the backrest to the seat using "③ M6×80MM Screw" and tighten them with a hex key.
Attach the backrest to the leg frame using "④ M6×70MM Bolt", "⑤ Washer" and "⑥ Nut" on the front leg and tighten with a "⑦ Wrench" and "⑧ Hex key."

STEP 6
Stand the chair.
Place the chair on a LEVEL SURFACE.
Inspect it and make sure all parts are adequately connected.
Your chair is ready for use.

HDPE Dining Chair

Assembly Instructions | **A041-039-001**

SERWALL
ONE DAY , MEET YOUR ADIRONDACK

Important - Please read these instructions fully before starting assembly

HASSLE-FREE WARRANTY

Serwall stand behind the quality of our products.
For full warranty policy, email: **SERWALL@patioadirondack.com**

360 LBS CAPACITY | 1 PERSON ASSEMBLY | AROUND 15 MIN. ASSEMBLY

Safety & Care Advice

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Check you have all the components and tools listed on the pages 3.

Remove all fittings from the plastic bags and separate them into their groups.

Keep children and animals away from the work area, small parts may cause choking if swallowed.

Make sure you have enough space to layout the parts before starting.

Assemble on a soft level surface to avoid damaging the unit or your floor.

Do not stand or put weight on the product, this could cause damage.

Assemble the item as close to its final position (in the same area) as possible.

Do not place furniture directly in front of radiators, fires, or any other source of heat.

The assembly will be easier with 2 people while 1 person could also do the job.

General care & maintenance

Using damp cloth and mild detergent for routine maintenance, do not use blench or abrasive cleaners.

From time to time check that there are no loose screws on this unit.

Clean & Sanitize Tips

Use this method for a quick clean-up here and there throughout the season — adding in the bleach solution to easily sanitize and eliminate any stubborn stains or dirt build-up from the winter months.

- Mix mild dish soap and warm water in a bucket.
- Use a clean cloth to wipe the soapy mixture onto the surfaces of your furniture, cleaning off any dirt.
- For extra cleaning power or to sanitize, mix 1/3 bleach and 2/3 water.
- Apply bleach mixture to furniture with a clean cloth and allow it to sit on the lumber for a few minutes (this will not affect the color).
- Loosen any dirt and debris that may catch in the surface grooves of the lumber by scrubbing the bleach mixture with a soft-bristle brush.
- Rinse thoroughly using a garden hose with a spray nozzle.

Components

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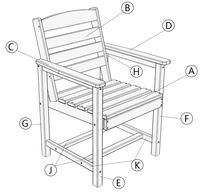
Please check you have all the components listed below.

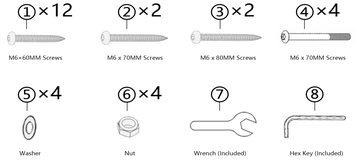
Note: The illustration of the chair shows the exact position of each part. Check when assembling.



#		Description	Qty.
A		Seat	1
B		Backrest	1
C		Right Arm	1
D		Left Arm	1
E		Right Front Leg	1
F		Left Front Leg	1
G		Right Rear Leg	1
H		Left Rear Leg	1
J		Middle Stretcher	2
K		Side Stretcher	2

Hardware & Tools

Note: The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than required.



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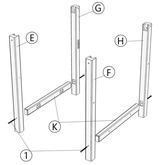
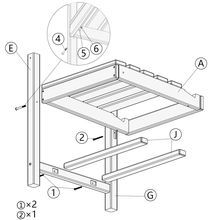


①×4

STEP 1
Attach two "Side Stretchers (K)" to "Right Front Leg (E)" and "Right Rear Leg (G)" to create the right leg frame. Use "① M6×60MM Screw" to secure the parts and tighten them with a hex key. Repeat the process to create the left leg frame.



①×2
②×1
④×1
⑤×1
⑥×1

STEP 2
Attach "Middle Stretcher (J)" to "Side Stretcher (K)". Use "① M6×60MM Screws" and tighten them with a hex key.

Attach "Seat (A)" to the right leg frame. Use "④ M6×70MM Bolt", "⑤ Washer" and "⑥ Nut" on the front leg and tighten with a "⑦ Wrench" and "⑧ Hex Key", use "② M6×70MM Screw" on the rear leg and tighten with a hex key.

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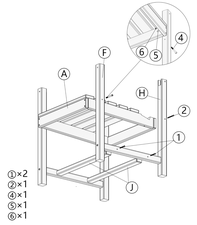
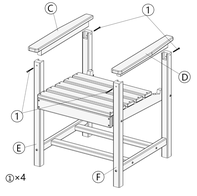


①×2
②×1
④×1
⑤×1
⑥×1

STEP 3
Repeat the process on step 2 to assembly the "Middle Stretcher (J)"and "Seat (A)" to the left leg frame.



③×4

STEP 4
Attach "Right Arm (C)" to right leg frame and attach "Left Arm (D)" to left leg frame using "① M6×60MM Screw" and tighten them with a hex key.